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TEST

606.8502
Job Sheet 213009



Part No: 606.8502

Job Qty: 2 pcs

Part Name: LR Reservoir Bookend Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/14/20

Job Tracking No:

Due Date: 9/18/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 606.8500 REV.PR1 IPP REV:A 20.09.11 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Omax - 1	2 pcs		9/17/20	0.17	2.00	Waterjet - Omax		OK 20/09/15
120	QC 2	2 pcs		9/17/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		OK 20/09/15
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

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130 QC 8	2 pcs	9/17/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
140 Large Fab - Welded Assy-2-B4B	2 pcs	9/18/20	0.00 1.00	QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	20-69-17
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS 40 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
				QC 8 - 81	
150 QC 9	2 pcs	9/18/20	0.00 0.00	Large Fab - 1 - B4B	EL 9-16-20
				Large Fab - 10 - B4B	
				Large Fab - 2 - B4B	
				Large Fab - 3 - B4B	
				Large Fab - 4 - B4B	
				Large Fab - 5 - B4B	
				Large Fab - 6 - B4B	
				Large Fab - 7 - B4B	
				Large Fab - 8 - B4B	
				Large Fab - 9 - B4B	
				Large Fab - 11 - B4B (Various)	
160 QC 5	2	9/18/20	0.00 0.00	Large Fab - 12 - B4B	
				QC 9 - 10	
				QC 9 - 18	
				QC 9 - 24	
				QC 9 - 43	
				QC 9 - 50	
				QC 9 - 9	
				QC 5 - 10	

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	pcs				QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	SFP 16 2020 DAS 10
					QC 5 - 61	9-89
					QC 5 - 81	
					QC 5 - 82	
170	Packaging 3-1 - Stock - B4B	2	9/18/20	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	DAS
					Packaging 3 - 15 - B4B	19
					Packaging 3 - 16 - B4B	9-89
					Packaging 3 - 17 - B4B	20-09-16
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
180	QC 21 - SA	2	9/18/20	0.00 0.00	QC 21 - SA - 21	DAS
	pcs				QC 21 - SA - 70	21
					QC 21 - SA - 9	9-89

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QC 21 - SA - 77

QC 21 - SA - 28

Part Op 110 - 606.8512 QTY2 6061T6 0.625" THICK 606.8517 QTY2 6061T6 0.625" THICK 606.8516 QTY4 6061T6 0.375"
 Descriptions: THICK 1-Cut as per DWG. DWG. Rev: PR1 PROG. Rev: PR1 2-Deburr if necessary

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Weld per dwg A/R Aluminum rod Batch: M134785

150 - QC9- Inspect visual per QSI004- Fusion Welds

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.375	6061T6 Sheet, .375	.5200 sf (.26 ea)	110-Waterjet - Omax - 1	<u>5187865</u>
M6061T6S.625	6061-T6 .625 Sheet	1.1500 sf (.575 ea)	110-Waterjet - Omax - 1	<u>3070828</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Omax - 1	M6061T6S.375	1	9	0
	M6061T6S.625	1	15	0

Part Specifications

Specifications could not be found.

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DART AEROSPACE LTD		Work Order:	213009
Description: 606.8512		Part Number:	806-8516 606.8512
Inspection Dwg: 606.8500	Rev: PR1		Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>α</i>	Checked by:	<i>9-89</i>	QC Inspector:	
Date:	<i>20/09/15</i>	Date:	SEP 15 2020	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

606.8500

- 1
- 2
- 3
- 4
- 5
- 6

DAS
82
9.80
5.000

20/09/15

Date:

Revised by	Approved
KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

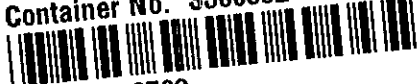
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S300362



Part: 606.8502

Job No: 213009

Serial No/Batch: S300362

Revision: REV.PR1

Inspector:

Exp Date:

Instructions:

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Date: 09/15/20